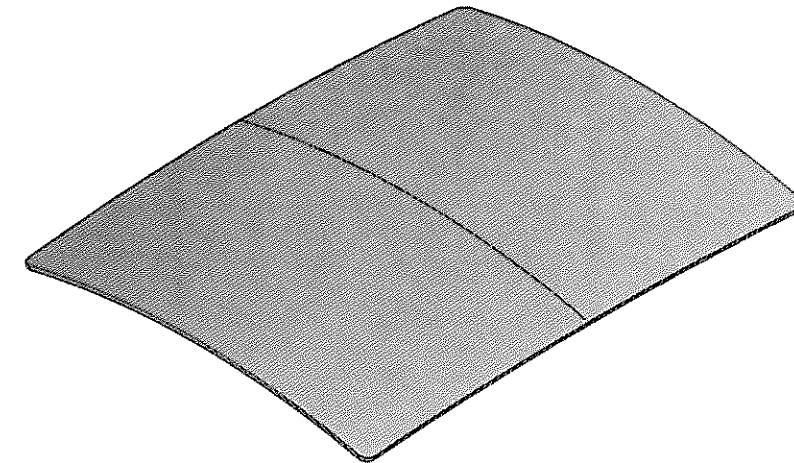


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 02198	01/05/09	PB
B	INCORPORATED ECN 03702, 03991	07/19/13	For PB - JC

UNDER REVIEW
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Technical drawing of a curved metal part, likely a bracket or washer, shown in two views: a side view on the left and a top view on the right. The side view shows a curved profile with a radius of R21.88 and a height of 21.25. The top view shows the part's width and curvature with a radius of R79.57 and a width of 79.28. A detail callout shows a cross-section with a thickness of .13. A section line A-A is indicated on the top view. A red banner across the center reads: "PRINTED COPY OF THIS DOCUMENT IS FOR REFERENCE ONLY AND IS UNCONTROLLED".

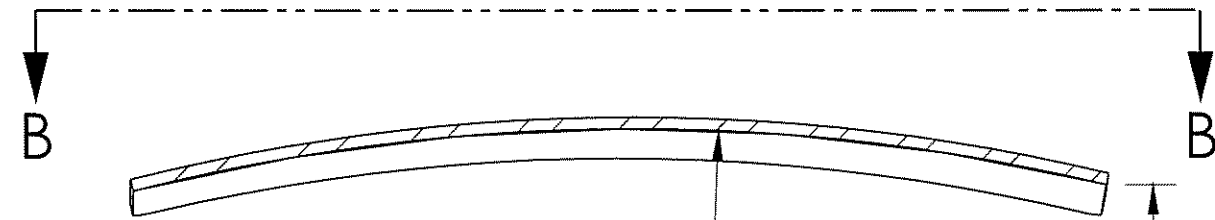
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		646.3719	DOUBLER
		646.3718	CUSTOM WASHER
		646.3717	DOUBLER
		646.3716	GAUGE BRACKET
		646.3715	DOUBLER
		646.3714	GUSSET
		646.3713	GUSSET
		646.3712	CLIP
		646.3711	CLIP
		646.3710	DOUBLER

QTY	ORIGINAL DATE (MO-DA-YR)	08-18-08	APICAL
NEXT ASSY (S)	DRAWN BY P. BRAVO	CHECKER S. JOSEPH	2608 TEMPLE HE OCEANSIDE, CA
646.4000	DRAWING APPROVAL S. JOSEPH		

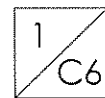
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			646.3718	CUSTOM WASHER	1	2
			646.3717	DOUBLER	1	2
			646.3716	GAUGE BRACKET	3	4
			646.3715	DOUBLER	1	2
			646.3714	GUSSET	1	2
			646.3713	GUSSET	1	2
			646.3712	CLIP	1	2
			646.3711	CLIP	1	2
			646.3710	DOUBLER	1	2
	QTY	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY		PARTS LIST				
NEXT ASSY (\$)		ORIGINAL DATE (MO-DA-YR) 08-19-08		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
646.4000		DRAWN BY P. BRAVO CHECKED S. JOSEPH				
		DRAWING APPROVAL S. JOSEPH 08-18-08		SHEETMETAL		
		CONTRACT No.				
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°		SIZE B CAGE CODE 07MZ6 DWG. NO. 646.3700 REV. B		
				SCALE NONE SHEET 1 OF 9		

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UNDER REVIEW
ECR 524



SECTION A-A



21.33

R21.94

R395.138

R.13 4PL

13.51

10.49

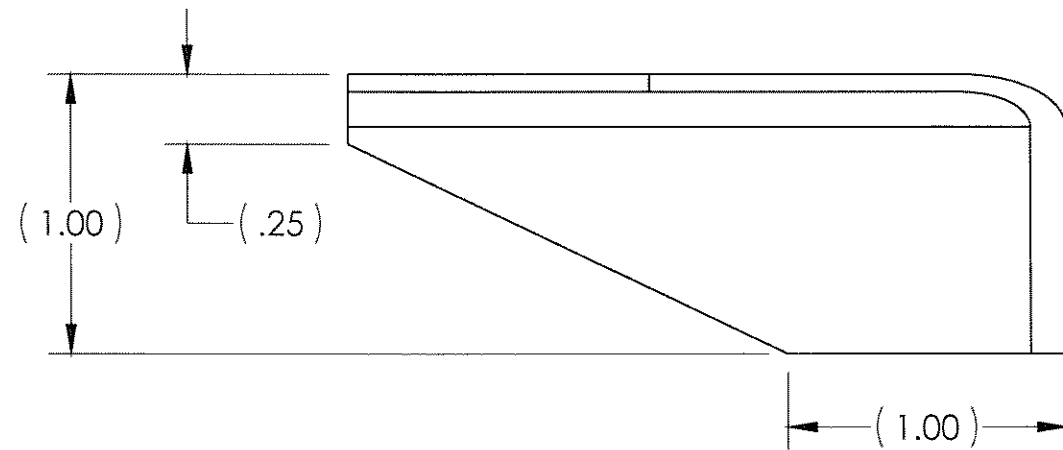
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SECTION B-B

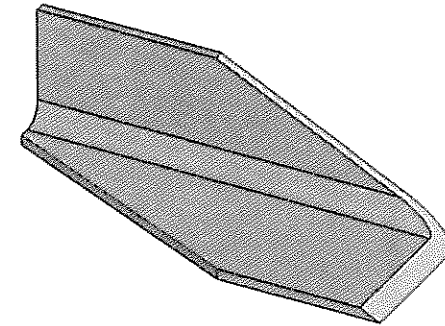
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DRAWING APPROVAL S. JOSEPH 08-18-08		SHEETMETAL	
CONTRACT NO.		SIZE B	REV. B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		CAGE CODE 07M26	DWG. NO. 646.3700
		SCALE NONE	SHEET 2 OF 9

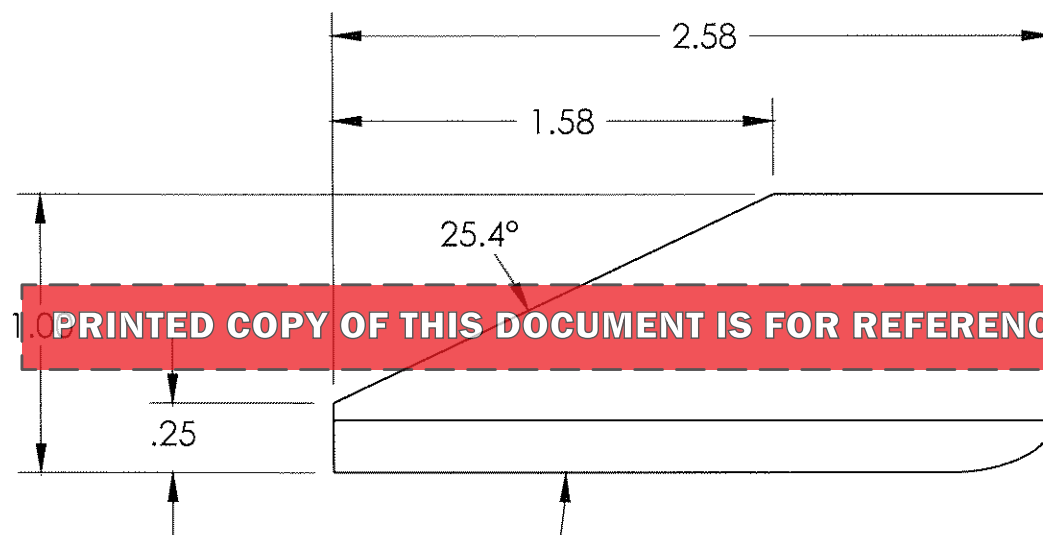
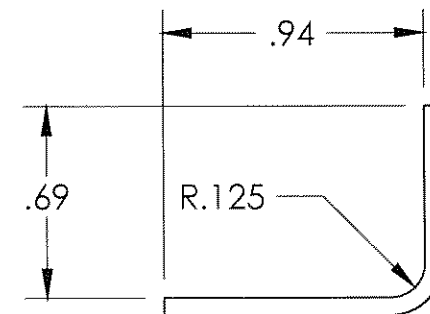
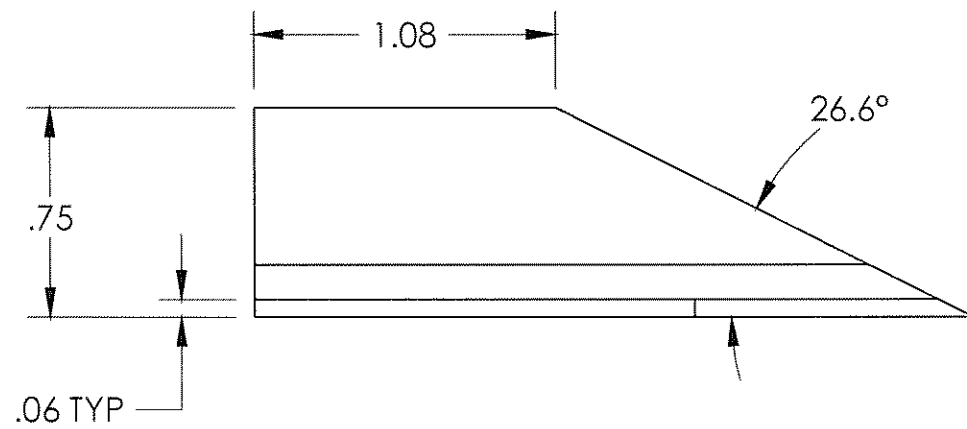
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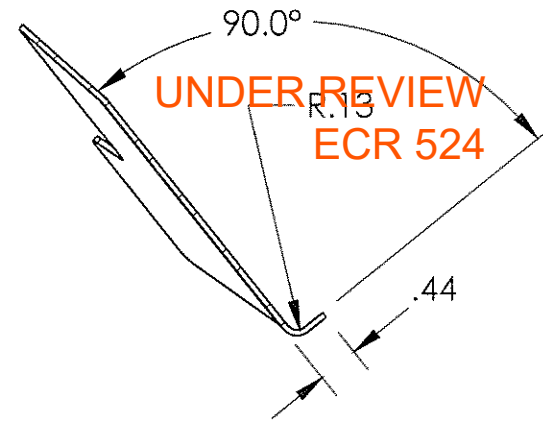
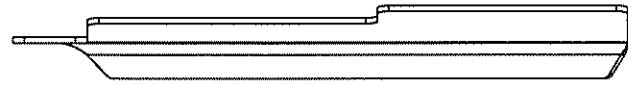
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646.3712 OPPOSITE



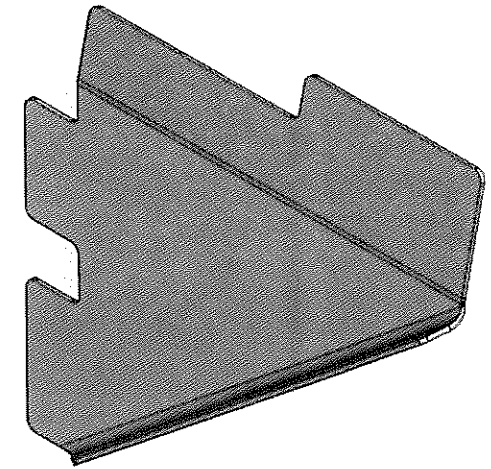
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DRAWN BY P. BRAVO	CHECKER S. JOSEPH				
DRAWING APPROVAL S. JOSEPH 08-18-08					
CONTRACT No.		SHEETMETAL			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°					
SIZE B	CAGE CODE 07M26	DWG. NO. 646.3700	REV. B		
SCALE: NONE			SHEET 3 OF 9		

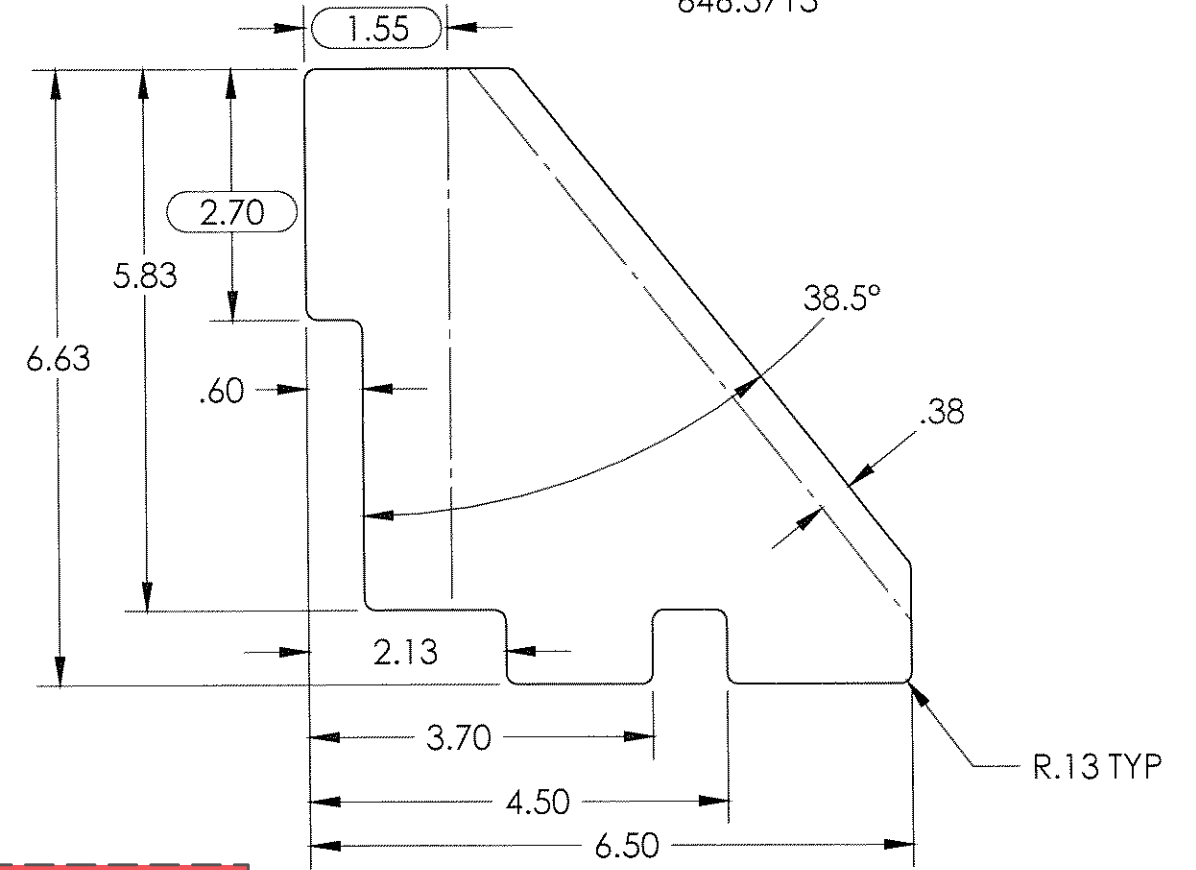
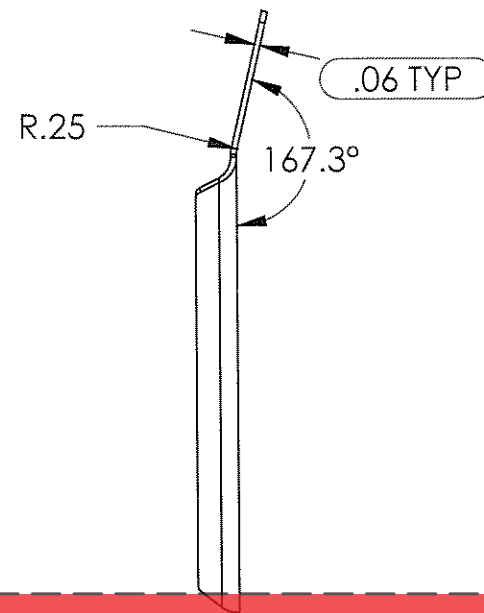
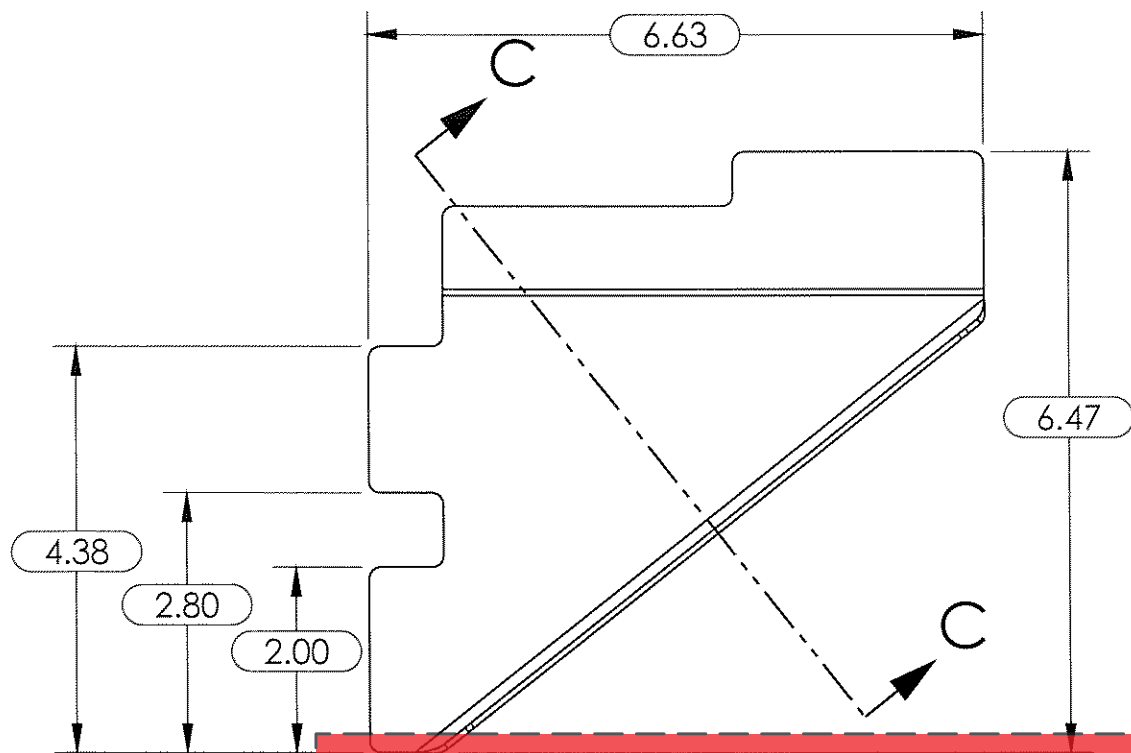
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SECTION C-C



646.3713

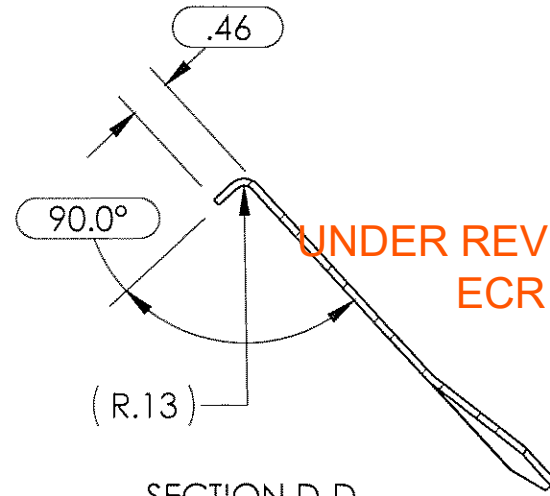
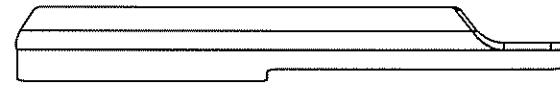


FLAT PATTERN

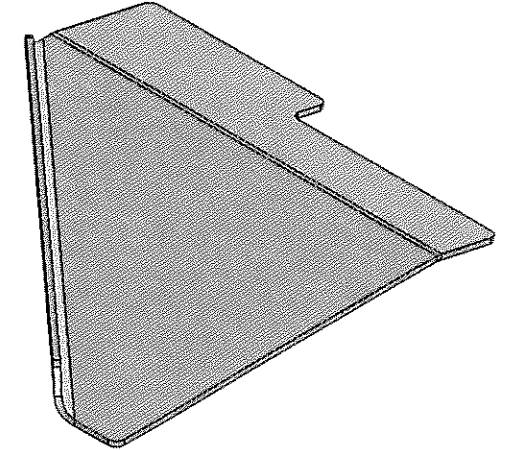
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		DWG. NO. 646.3700	REV. B
		SCALE: NONE	SHEET 4 OF 9

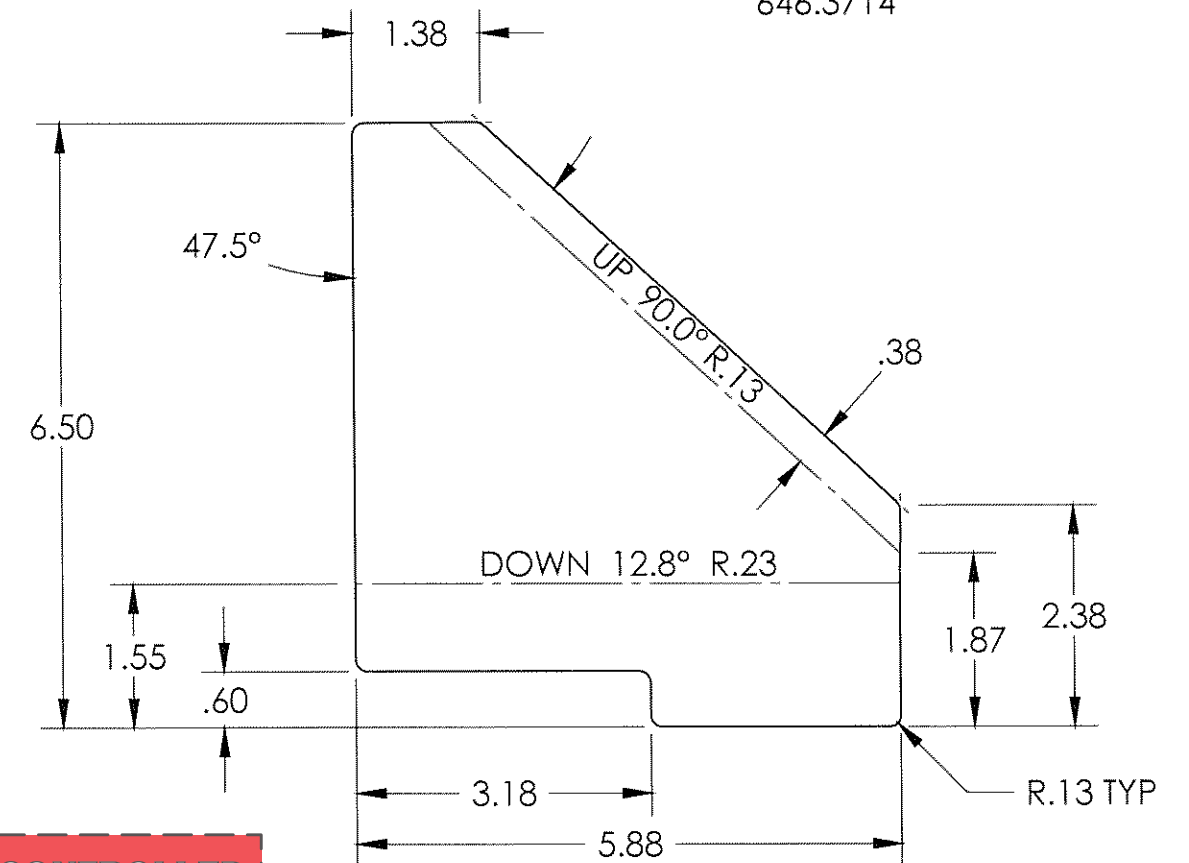
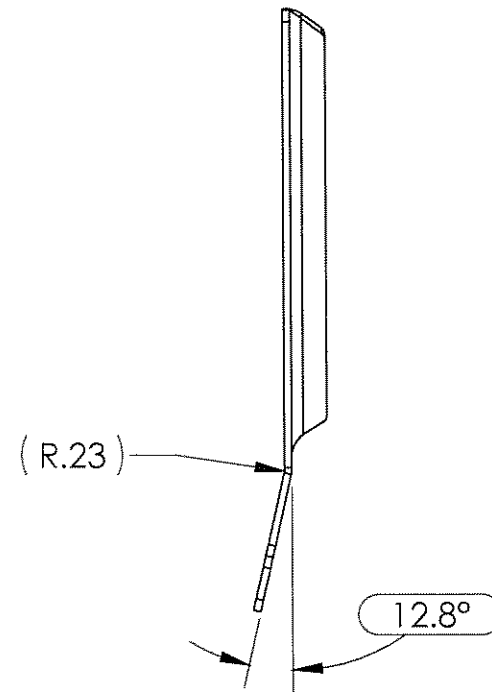
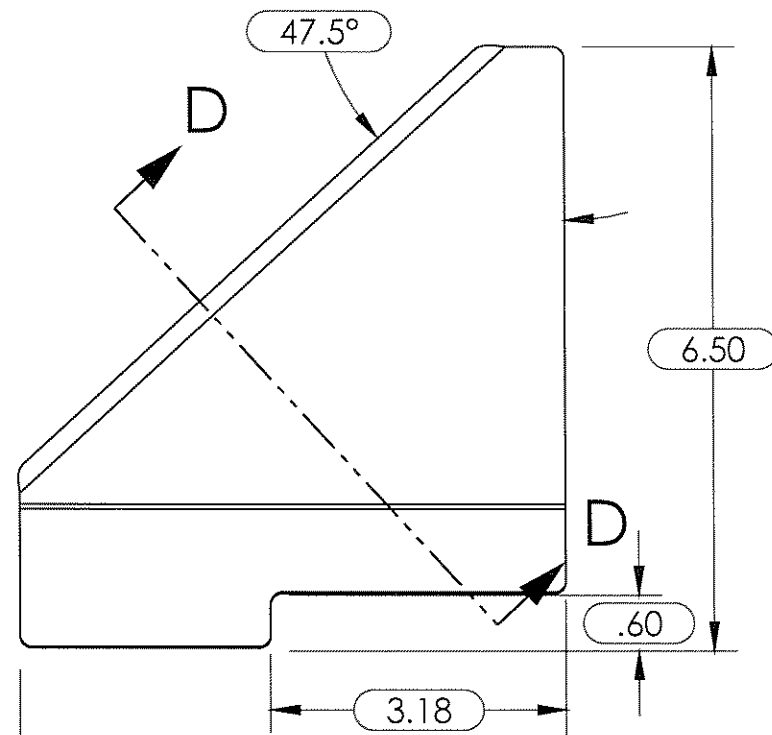
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SECTION D-D



646.3714



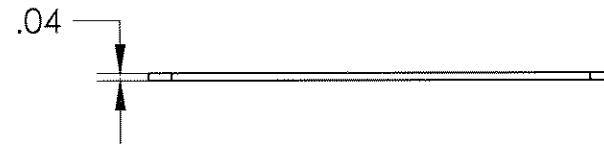
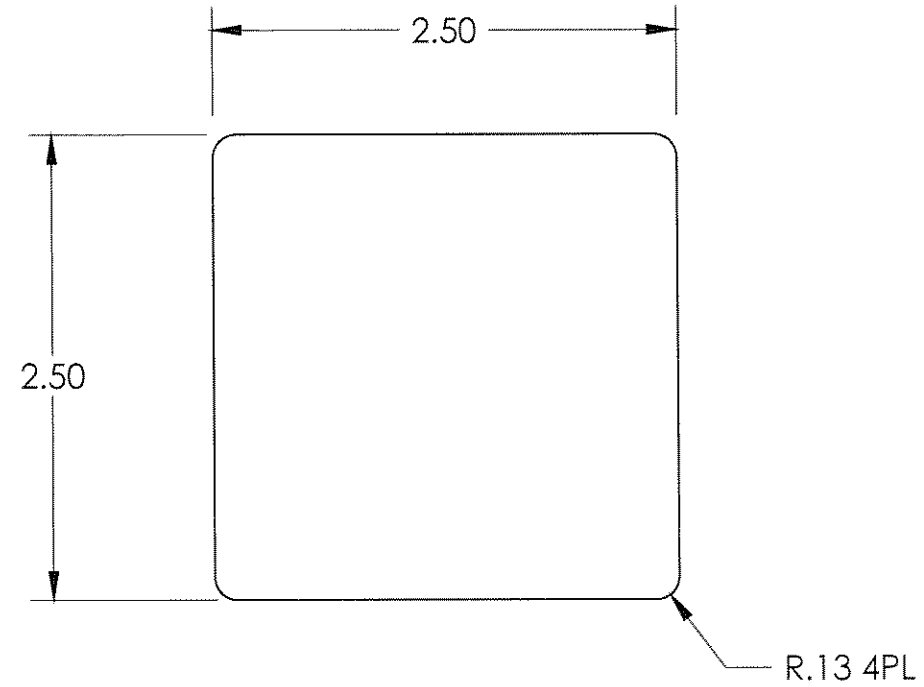
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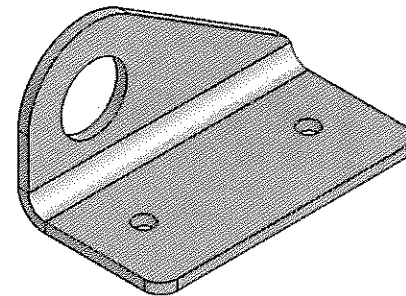
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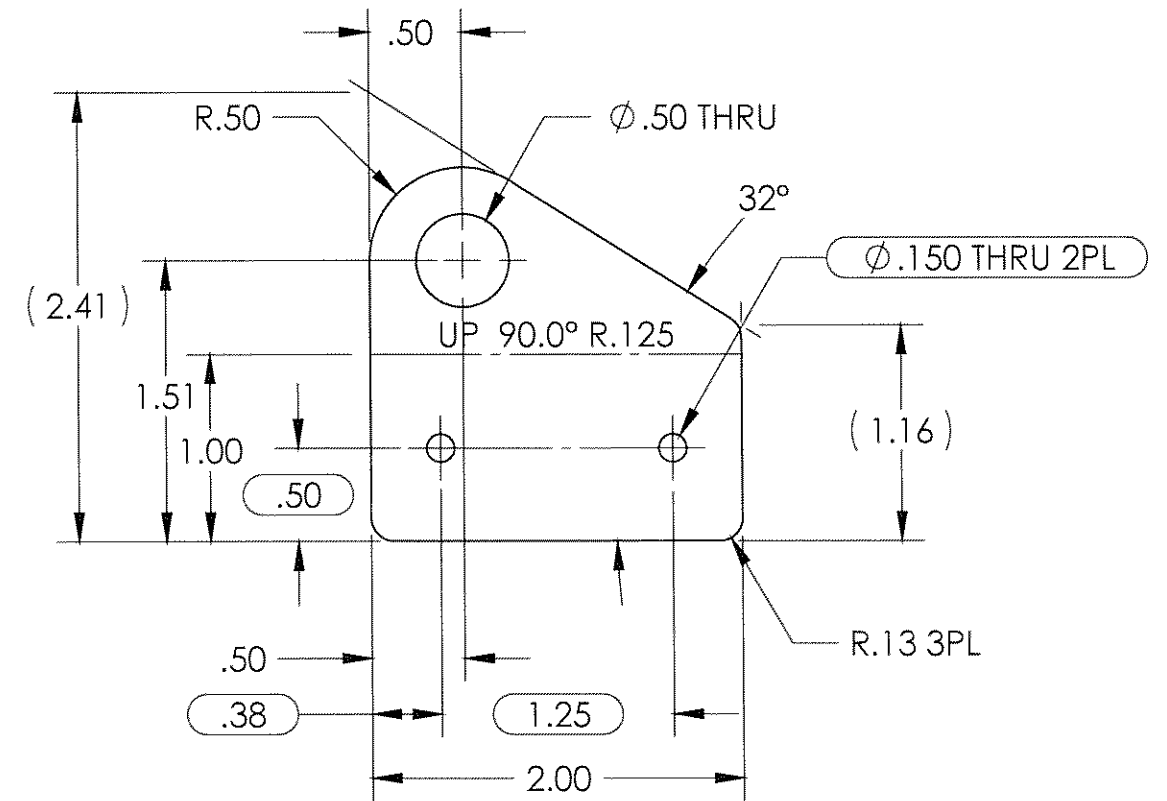
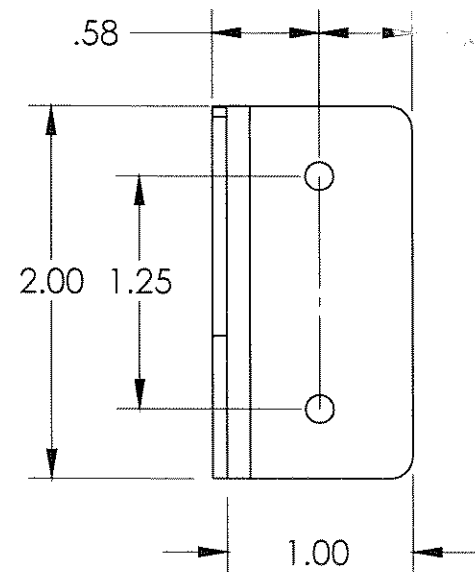
ORIGINAL DATE DA-MO-YR		08-18-08		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
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DRAWING APPROVAL S. JOSEPH 08-18-08					
CONTRACT No.		SHEETMETAL			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°					
SIZE B	CAGE CODE 07M26	DWG. NO. 646.3700	REV. B		
SCALE : NONE			SHEET 6 OF 9		

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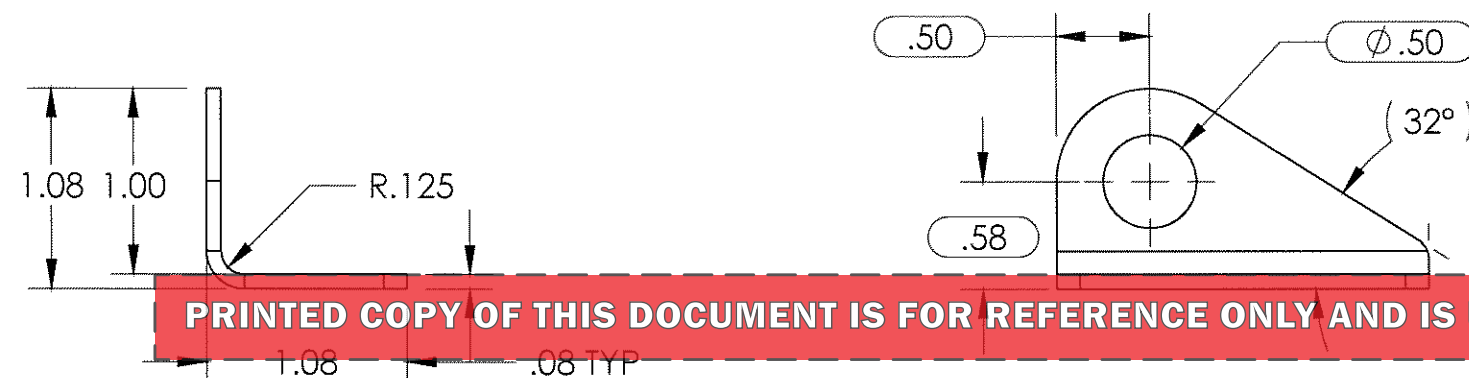
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DRAWING APPROVAL S. JOSEPH 08-18-08		SHEETMETAL	
CONTRACT NO.		SIZE B	REV. B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		CAGE CODE 07MZ6	DWG. NO. 646.3700
		SCALE: NONE	SHEET 7 OF 9

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R.06 4 PL

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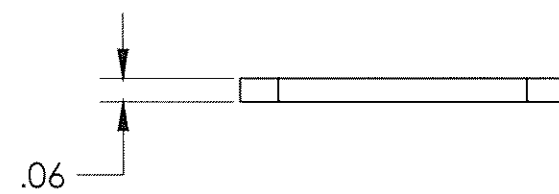
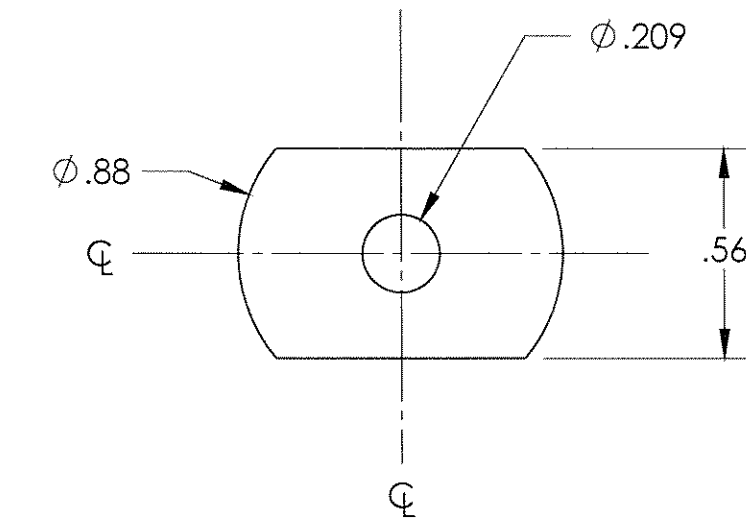
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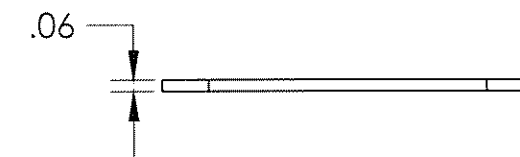
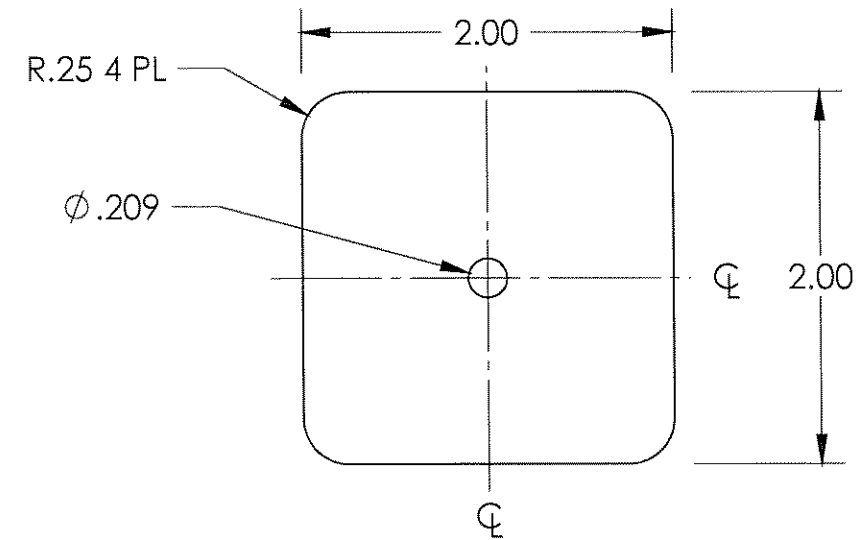
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646.3718



646.3719

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CHECKER S. JOSEPH	SHEETMETAL		
DRAWING APPROVAL S. JOSEPH 08-18-08			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$	SIZE B	CAGE CODE 07MZ6	DWG. NO. 646.3700
SCALE: NONE			REV. B
SHEET 9 OF 9			